

# DOUBLE-COATED TAPES



itape



## DOUBLE-COATED TAPES

When it comes to finding the perfect solution for just about any bonding application between a variety of substrates and surfaces, count on double-coated tapes from IPG® and Cactus®. Intended as a sleek companion or alternative to traditional rivets, screws, or glue, our double-coated tapes are ideal when an aggressive long-term or permanent bonding solution is needed. Available in a wide variety of sizes, types and solvent adhesive technologies, there's sure to be an IPG or Cactus double-coated tape to suit your most demanding needs.

### MARKETS

- Aerospace
- Appliance
- Auto Aftermarket
- Building and Construction
- Consumer
- Electrical Electronic
- General Manufacturing
- HVAC
- Marine and Composites
- Transportation
- Signs and Monuments



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Double-coated tissue tapes are designed to be durable, yet easy to handle, so it saves valuable processing time and reduces cost by virtually eliminating breakage. Much of this durability is due to the heavy-duty release liner that contributes added strength, making it converter friendly.



## 4 DOUBLE-COATED PAPER TAPES

Double-coated paper tapes offer aggressive pressure-sensitive natural rubber adhesive generously coated on both sides of a durable paper backing. Both tapes feature an easy release white crepe paper liner and can be applied by hand or machine. Ideal for textile manufacturing and carpet installation.



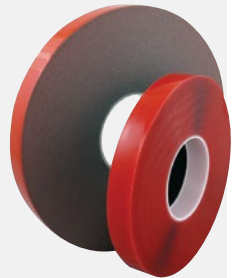
## 5 DOUBLE-COATED FILM TAPES

Double-coated film tapes provide excellent adhesion to a variety of surfaces and are ideal for permanent bonding and mounting applications. The selection of vinyl and polyester backings allow for usage in a wide range of temperatures.



## 6 DOUBLE-COATED FOAM TAPES

Double-coated foam tapes bring exceptional performance in applications where long term bonding is needed. Ideal for mounting, cushioning, sound dampening and vibration. The conformable foam construction performs well when filling gaps on both uniform and irregular surfaces.









## 7 ADHESIVE TRANSFER TAPES

Adhesive transfer tapes all have a solvent based acrylic adhesive on an easy release kraft paper liner. The shear and adhesion properties of the ATA & ATG family of products range from good to excellent and are suitable for a broad range of temperatures, and are resistant to UV light. ATG products are reverse wound so they can be easily applied to many surfaces with an Adhesive Transfer Tape Gun.



# TISSUE TAPES



## DOUBLE-COATED TISSUE TAPES

| BRAND   | STYLE          | DESCRIPTION           | CARRIER | ADHESION TO STEEL (oz/in)                 | THICKNESS WITH LINER (mils) | THICKNESS w/o LINER (mils) | COLOR | LINER     |
|---|----------------|-----------------------|---------|---|-----------------------------|----------------------------|-------|-----------|
|  | <b>DCT080A</b> | Medium Grade Acrylic  | Tissue  | 60 (16.4 N/25mm)*<br>50 (13.7 N/25mm)**   | 8.3 (0.21mm)                | 3.3 (0.08mm)               | White | White SCK |
|  | <b>DCT101A</b> | Medium Grade Acrylic  | Tissue  | 60 (16 N/25mm)                            | 6.8 (0.17mm)                | 3.6 (0.09mm)               | White | White SCK |
|  | <b>DCT085A</b> | Premium Grade Acrylic | Tissue  | 80 (21.9 N/25mm)*<br>80 (21.9 N/25mm)**   | 11.8 (0.29mm)               | 6.8 (0.17mm)               | White | White PCK |
|  | <b>DCT102A</b> | Premium Grade Acrylic | Tissue  | 69 (19 N/25mm)                            | 8.3 (0.21mm)                | 3.8 (0.10mm)               | White | White PCK |
|  | <b>H248B</b>   | Premium Grade Acrylic | Tissue  | 77.6 (22 N/25mm)                          | 11.1 (0.28mm)               | 5.1 (0.13mm)               | White | White PCK |
|  | <b>P248E</b>   | Premium Grade Acrylic | Tissue  | 77.6 (21 N/25mm)*<br>49.4 (13.5 N/25mm)** | 9.3 (0.24mm)                | 4.3 (0.11mm)               | Black | White PCK |

\* Face Side  
\*\* Liner Side










# PAPER TAPES

## DOUBLE-COATED PAPER TAPES

| BRAND   | STYLE      | DESCRIPTION          | CARRIER     | ADHESION TO STEEL (oz/in) | THICKNESS WITH LINER (mils) | THICKNESS w/o LINER (mils) | COLOR | LINER       |
|---|------------|----------------------|-------------|---------------------------|-----------------------------|----------------------------|-------|-------------|
|  | <b>592</b> | Medium Grade Rubber  | Crepe Paper | 47 (13 N/25mm)            | 10.4 (0.26mm)               | 6.0 (0.15mm)               | Beige | White Crepe |
|  | <b>591</b> | Premium Grade Rubber | Flatback    | 52 (14 N/25mm)            | 12.0 (0.30mm)               | 7.0 (0.18mm)               | Beige | White Crepe |

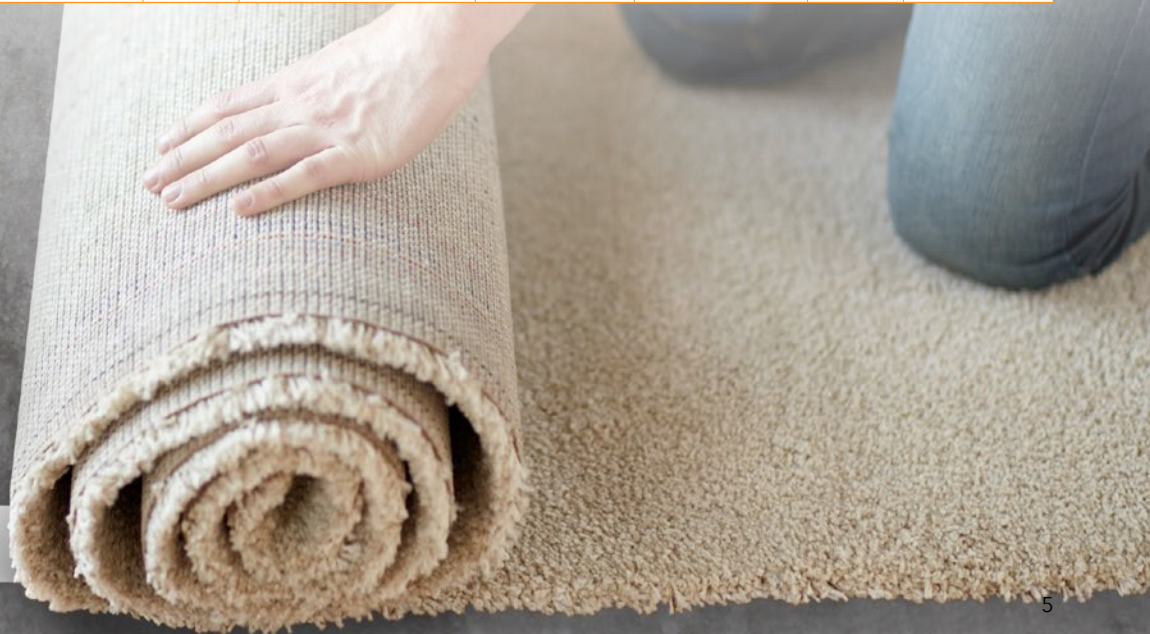


## DOUBLE-COATED FILM TAPES

| BRAND   | STYLE      | DESCRIPTION                                  | CARRIER | ADHESION TO STEEL<br>(oz/in)                           | THICKNESS WITH<br>LINER (mils) | THICKNESS w/o<br>LINER (mils) | COLOR | LINER                   |
|---|------------|--|---------|--|--------------------------------|-------------------------------|-------|-------------------------|
|  Cactus      | P2970      | Utility Grade Acrylic                        | PET     | 42.3 (12 N/25mm)                                       | 8.2 (0.21mm)                   | 3.5 (0.09mm)                  | Clear | White PCK               |
|  Intertape   | DCP051A    | Medium Grade Acrylic                         | PET     | 53 (14.5 N/25mm)                                       | 6.7 (0.17mm)                   | 3.5 (0.09mm)                  | Clear | White SCK               |
|  Intertape   | DCP053A    | Medium Grade Acrylic                         | PET     | 60 (16.42 N/25mm)*<br>55 (15 N/25mm)**                 | 8.4 (0.21mm)                   | 3.9 (0.10mm)                  | Clear | White PCK               |
|  Intertape   | DCP056A    | Medium Grade Acrylic                         | PET     | 80 (21.9 N/25mm)*<br>42 (11.5 N/25mm)**                | 8.5 (0.23mm)                   | 3.5 (0.09mm)                  | Clear | White PCK               |
|  Cactus      | Y291M      | Differential Permanent/<br>Removable Acrylic | PET     | 49.4 (14 N/25mm)*<br>7.05 (2 N/25mm)**                 | 8.2 (0.21mm)                   | 3.5 (0.09mm)                  | Clear | White Kraft Paper       |
|  Cactus      | A297C      | Differential High/Low Acrylic                | PET     | 63.49 (18 N/25mm)*<br>49.38 (14 N/25mm)**              | 9 (0.23mm)                     | 3 (0.08 mm)                   | White | White Kraft Paper       |
|  Cactus      | Y4950      | Premium Grade Acrylic                        | PET     | 63.5 (18 N/25mm)                                       | 9.3 (0.24mm)                   | 6.3 (0.16 mm)                 | Clear | Red MOPP Film           |
|  Cactus      | HB296      | Premium Grade Acrylic                        | PET     | 63.4 (18 N/25mm)                                       | 7.8 (0.20mm)                   | 1.8 (0.05mm)                  | Black | White Glassine<br>Paper |
|  Cactus      | P2960      | Premium Grade Acrylic                        | PET     | 74 (21 N/25mm)   | 12.3 (0.31mm)                  | 6.3 (0.16mm)                  | Clear | White PCK               |
|  Cactus      | A2980      | Ultra Thin Differential<br>High/Low          | PET     | 35.3 (9.7 N/25mm) Initial<br>63.5 (17.4 N/25mm) 72 hrs | 6.7 (0.17mm)                   | 2.0 (0.051mm)                 | Clear | White PCK               |
|  Cactus      | AR29C      | Differential High/Medium                     | PET     | 56.4 (15.4 N/25mm)*<br>84.7 (23.2 N/25mm)**            | 9.5 (0.24mm)                   | 3.5 (0.09mm)                  | Clear | White Kraft Paper       |
|  Cactus    | K2970      | Differential Medium/Low                      | PET     | 49.4 (13.5 N/25mm)*<br>28.2 (7.7 N/25mm)**             | 6 (0.15mm)                     | 3.0 (0.076mm)                 | Clear | White Glassine<br>Paper |
|  Intertape | DCP800A2PW | Specialty Grade Acrylic                      | PET     | 125 (32 N/25mm)  | 9.9 (0.25mm)                   | 7.9 (0.20mm)                  | Clear | White PET Film          |
|  Cactus    | Y4960      | Specialty Grade Acrylic                      | PET     | 63.5 (18 N/25mm)                                       | 11 (0.28mm)                    | 8 (0.20 mm)                   | Clear | Red MOPP Film           |
|  Intertape | 597        | Utility Grade Rubber                         | PVC     | 55 (15 N/25mm)   | 9.5 (0.24mm)                   | 5.9 (0.15mm)                  | Beige | White Flatback          |
|  Cactus    | Y2560      | Premium Grade Acrylic                        | UPVC    | 88 (24 N/25mm)   | 11.5 (0.29mm)                  | 8.5 (0.22 mm)                 | White | Gold Glassine Paper     |
|  Cactus    | Y251D      | Premium Grade Acrylic                        | UPVC    | 91.5 (28 N/25mm)                                       | 8.0 (0.20mm)                   | 5.0 (0.13mm)                  | Clear | Gold Glassine Paper     |
|  Intertape | DCV960A    | Specialty Grade Acrylic                      | UPVC    | 160 (45 N/25mm)  | 12.1 (0.31mm)                  | 8.9 (0.23mm)                  | White | White SCK               |




PCK - Poly-coated Kraft  
SCK - Silicone Coated Kraft

\* Face Side  
\*\* Liner Side













# FOAM TAPES

## DOUBLE-COATED ACRYLIC FOAM TAPES

| BRAND   | STYLE          | DESCRIPTION          | ADHESION TO STEEL (oz/in) | THICKNESS WITH LINER (mils) | THICKNESS w/o LINER (mils) | COLOR | LINER       |
|---|----------------|----------------------|---------------------------|-----------------------------|----------------------------|-------|-------------|
|  Intertape | <b>AFT450G</b> | Premium Acrylic Foam | 188 (51 N/25mm)           | 49.8 (1.26mm)               | 45 (1.14mm)                | Grey  | Red PE Film |
|  Intertape | <b>AFT200C</b> | Premium Acrylic Foam | 116 (31.78 N/25mm)        | 24.8 (0.62mm)               | 20 (0.50mm)                | Clear | Red PE Film |
|  Intertape | <b>AFT450W</b> | Premium Acrylic Foam | 179 (49 N/25mm)           | 49.8 (1.26mm)               | 45 (1.14mm)                | White | Red PE Film |









## DOUBLE-COATED PE FOAM TAPES

| BRAND  | STYLE                   | DESCRIPTION                   | ADHESIVE | ADHESION TO STEEL (oz/in) | THICKNESS w/o LINER (inch) | COLOR           | LINER                    |
|--|-------------------------|-------------------------------|----------|---------------------------|----------------------------|-----------------|--------------------------|
|  Cactus   | <b>N2215</b>            | General Purpose               | Acrylic  | 56.4 (16 N/25mm)          | 1/16 (1.59mm)              | White           | #60 White Glassine Paper |
|  Cactus   | <b>N2208</b>            | General Purpose               | Acrylic  | 63.5 (18 N/25mm)          | 1/32 (0.8mm)               | White           | #60 White Glassine Paper |
|  Cactus   | <b>B4180</b>            | High Density Premium Grade    | Acrylic  | 49.4 (14 N/25mm)          | 1/32 (0.8mm)               | Black           | Green PE Film            |
|  Cactus   | <b>G4208</b>            | General Purpose UL Recognized | Acrylic  | 56.4 (16 N/25mm)          | 1/32 (0.8mm)               | Black           | Light Blue PE Film       |
|  Cactus  | <b>G483B/<br/>G483W</b> | AAMA Certified Glazing Tape   | Acrylic  | 52.9 (15 N/25mm)          | 1/8 (3.0mm)                | Black,<br>White | Light Blue PE Film       |
|  Cactus | <b>G485B/<br/>G485W</b> | AAMA Certified Glazing Tape   | Acrylic  | 123.5 (35 N/25mm)         | 1/16 (1.59mm)              | Black,<br>White | Light Blue PE Film       |
|  Cactus | <b>G488B/<br/>G488W</b> | AAMA Certified Glazing Tape   | Acrylic  | 70.5 (20 N/25mm)          | 1/32 (0.8mm)               | Black,<br>White | Light Blue PE Film       |
|  Cactus | <b>R2215</b>            | General Purpose               | Rubber   | 113 (31 N/25mm)           | 1/16 (1.59mm)              | White           | #60 White Glassine Paper |
|  Cactus | <b>R2208</b>            | General Purpose               | Rubber   | 123 (34 N/25mm)           | 1/32 (0.8mm)               | White           | #60 White Glassine Paper |
|  Cactus | <b>R225B</b>            | High Shear Premium Grade      | Rubber   | 113 (31 N/25mm)           | 1/16 (1.59mm)              | Black           | White Glassine Paper     |



# ADHESIVE TRANSFER TAPES

## ACRYLIC ADHESIVE TRANSFER TAPES

| BRAND   | STYLE         | DESCRIPTION          | ADHESION TO STEEL (oz/in) | THICKNESS WITH LINER (mils) | THICKNESS w/o LINER (mils) | COLOR | LINER                |
|---|---------------|----------------------|---------------------------|-----------------------------|----------------------------|-------|----------------------|
|  | <b>ATA200</b> | Glass Filled Acrylic | 65 (18 N/25mm)            | 5.7 (0.14mm)                | 2.0 (0.05mm)               | Clear | Gold Densified Kraft |
|  | <b>W2080</b>  | Fire Retardant       | 53 (15 N/25mm)            | 8.4 (0.21mm)                | 2.4 (0.06mm)               | Clear | White PCK            |
|  | <b>ATA400</b> | Glass Filled Acrylic | 87 (24 N/25mm)            | 7.7 (0.20mm)                | 4.0 (0.10mm)               | Clear | Gold Densified Kraft |
|  | <b>Y2070</b>  | Acrylic              | 88 (25 N/25mm)            | 10 (0.25 mm)                | 4 (0.10 mm)                | Clear | Gold Glassine Paper  |
|  | <b>ATA500</b> | Glass Filled Acrylic | 90 (25 N/25mm)            | 8.7 (0.22m)                 | 5.0 (0.13mm)               | Clear | Gold Densified Kraft |
|  | <b>ATG160</b> | Tape Gun Compatible  | 40 (11 N/25mm)            | 4.8 (0.12mm)                | 1.6 (0.04mm)               | Clear | Printed Gold PCK     |
|  | <b>ATG200</b> | Tape Gun Compatible  | 55 (15 N/25mm)            | 5.6 (0.14mm)                | 2.0 (0.05mm)               | Clear | Printed Gold SCK     |
|  | <b>ATG500</b> | Tape Gun Compatible  | 73 (20 N/25mm)            | 8.0 (0.20mm)                | 4.8 (0.12mm)               | Clear | Printed Gold SCK     |

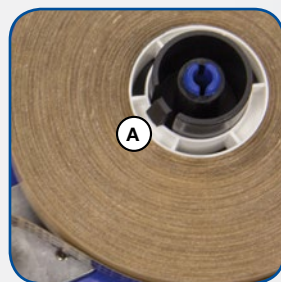
## ATG DISPENSER

| BRAND   | RESOURCE              | DESCRIPTION            | CORE SIZE (inches) | MAX. TAPE WIDTH (inches) | MAX. TAPE DIAMETER (inches) | COLOR |
|---|-----------------------|------------------------|--------------------|--------------------------|-----------------------------|-------|
|  | <b>ATGLRDISPENSER</b> | Handheld ATG Dispenser | 1                  | 0.75                     | 4.5                         | Blue  |

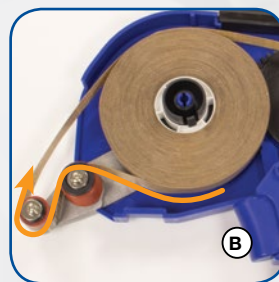
## THREADING DIAGRAM



Start with opening the dispenser on a flat surface.



Place ATG tape in hub until hook **(A)** locks in place.



Press trigger **(B)** while threading ATG tape as shown.



Loop liner through retainer and rotate counter-clockwise to tighten.

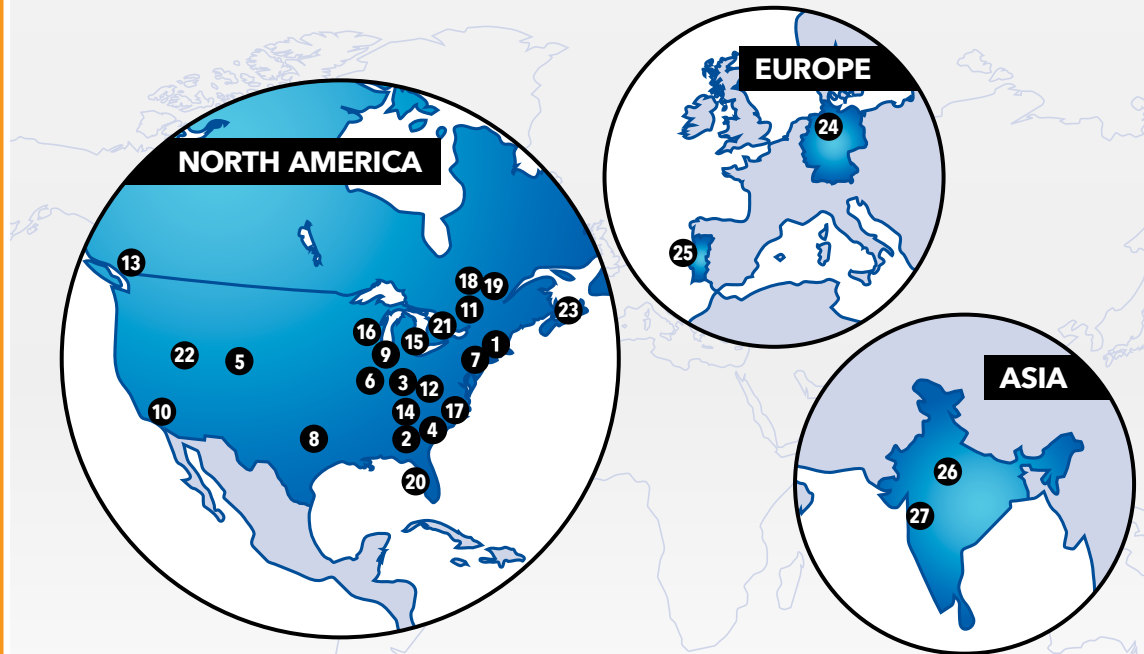


Close cover. Pull trigger to apply ATG to surface.



## CORPORATE PROFILE

Intertape Polymer Group® Inc. (IPG®) is a recognized leader in the development, manufacture and sale of a variety of paper- and film-based pressure sensitive and water-activated tapes, polyethylene and specialized polyolefin films, protective packaging, woven coated fabrics and complementary packaging systems for industrial and retail use. Headquartered in Montreal, Quebec and Sarasota, Florida, the Company employs approximately 3,400 employees with operations in 27 locations, including 20 manufacturing facilities in North America, two in Asia and one in Europe.



**NORTH AMERICA**

- 1. Ansonia, CT ■
- 2. Atlanta, GA ●
- 3. Bardstown, KY ●
- 4. Blythewood, SC ●
- 5. Brighton, CO ●
- 6. Carbondale, IL ●
- 7. Carlstadt, NJ ●
- 8. Carrollton, TX ●
- 9. Chicago, IL ●
- 10. Corona, CA ●
- 11. Cornwall, ON ●

**NORTH AMERICA**

- 12. Danville, VA ●▲
- 13. Delta, BC ●
- 14. Johnson City, TN ●
- 15. Marysville, MI ●
- 16. Menasha, WI ●
- 17. Midland, NC ●
- 18. Montreal, QC ★
- 19. Montreal, QC ●
- 20. Sarasota, FL ☆
- 21. Toronto, ON ●
- 22. Tremonton, UT ●
- 23. Truro, NS ●

**EUROPE**

- 24. Flensburg, Germany ▲
- 25. Porto, Portugal ●

**ASIA**

- 26. Chopanki, India ●
- 27. Daman, India ●

- Manufacturing
- Machine Assembly
- ▲ Distribution
- ★ Corporate Headquarters
- ☆ Executive Headquarters